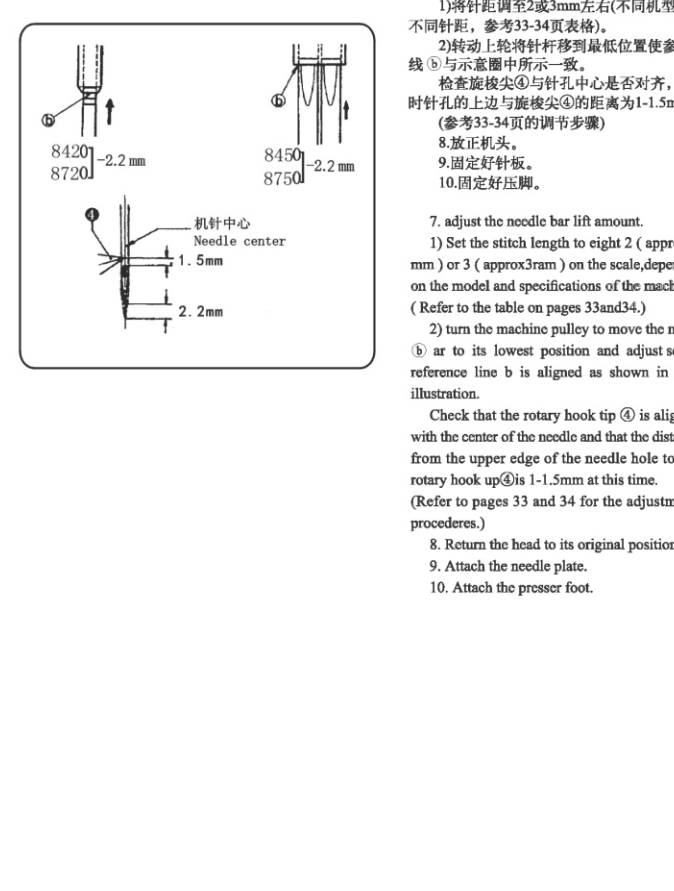
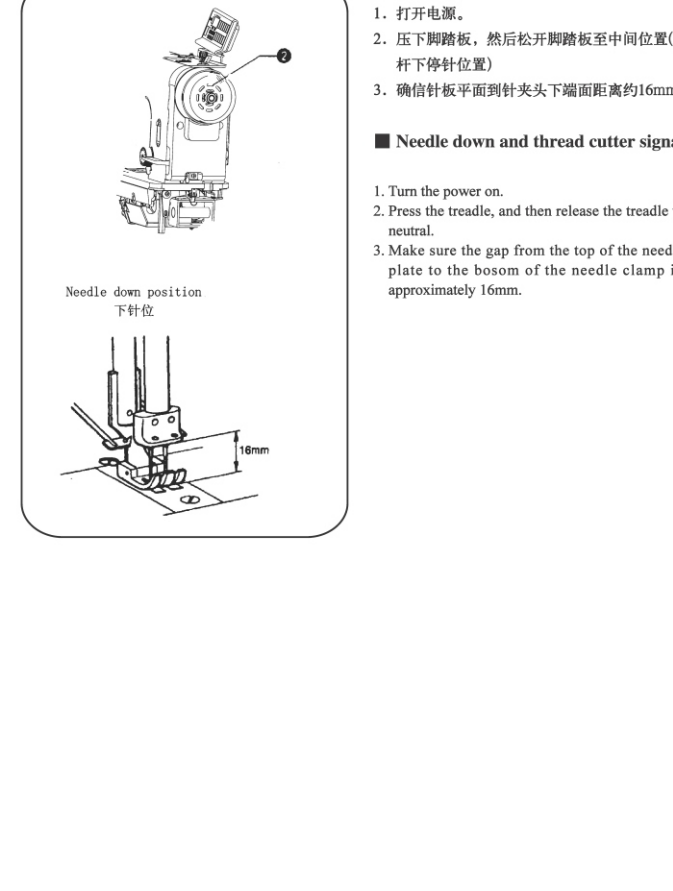
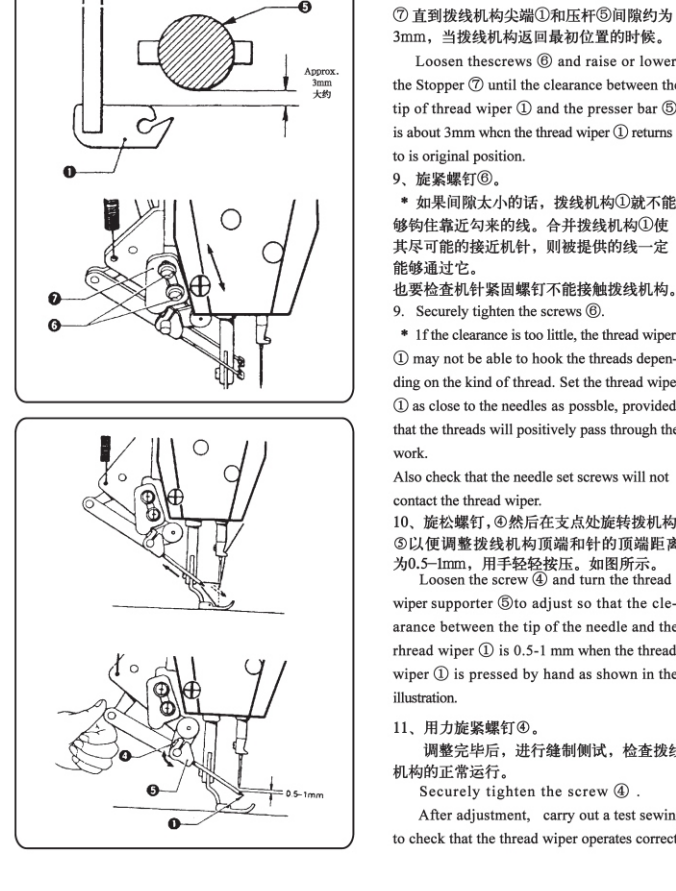
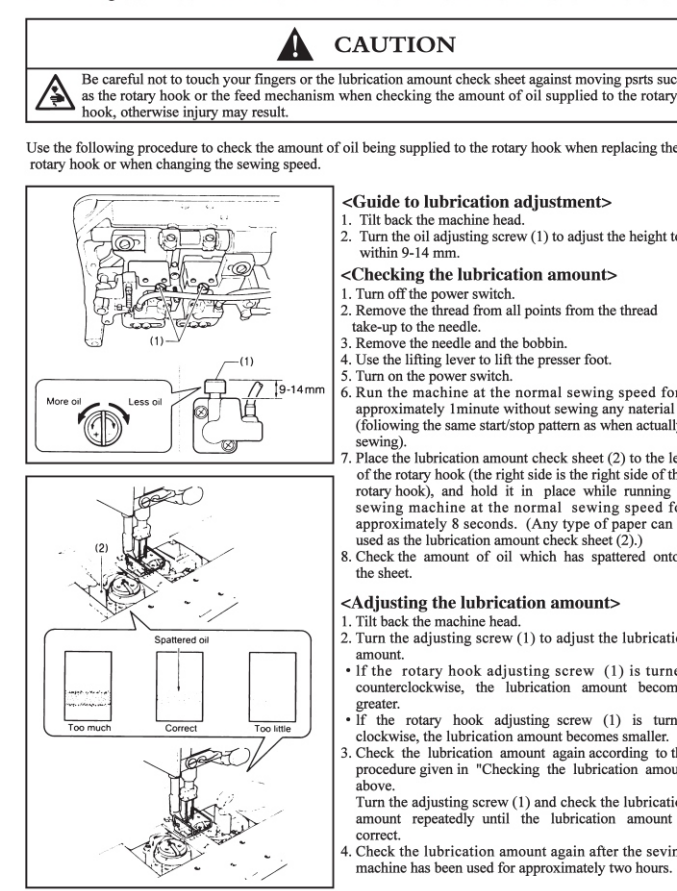






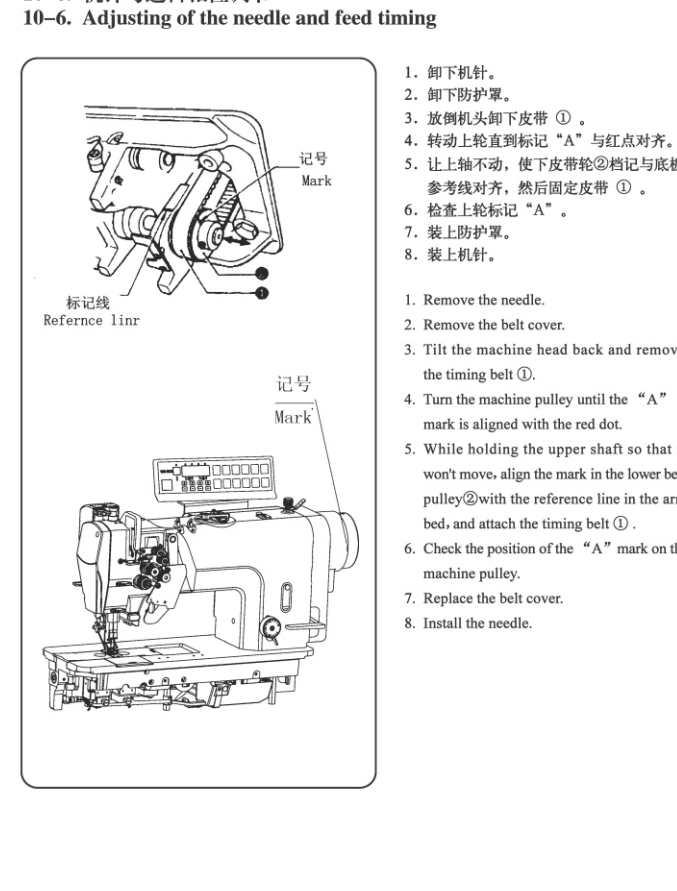
#### 10-5. ADJUSTING THE ROTARY HOOK LUBRICATION AMOUNT



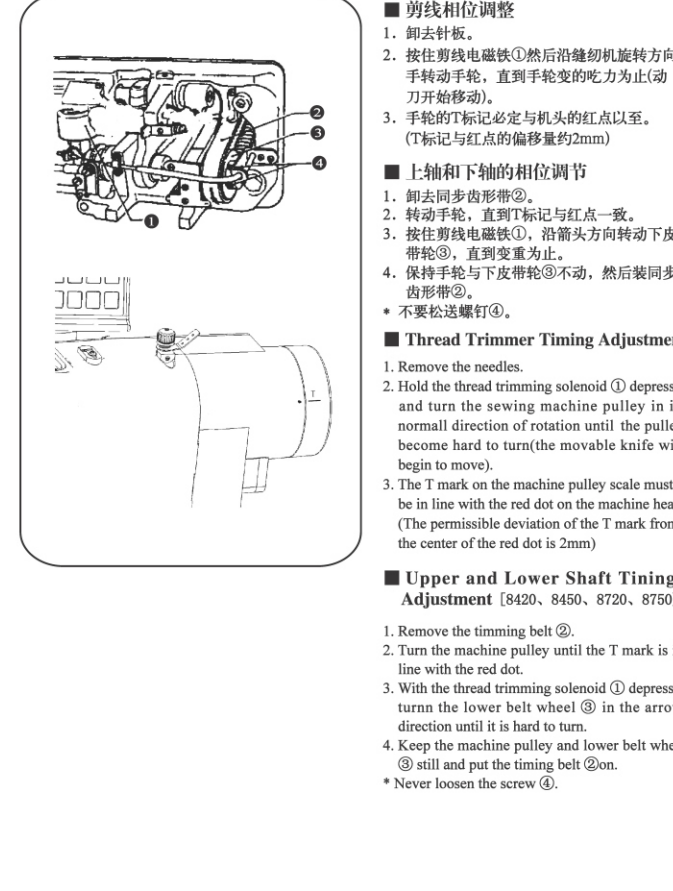
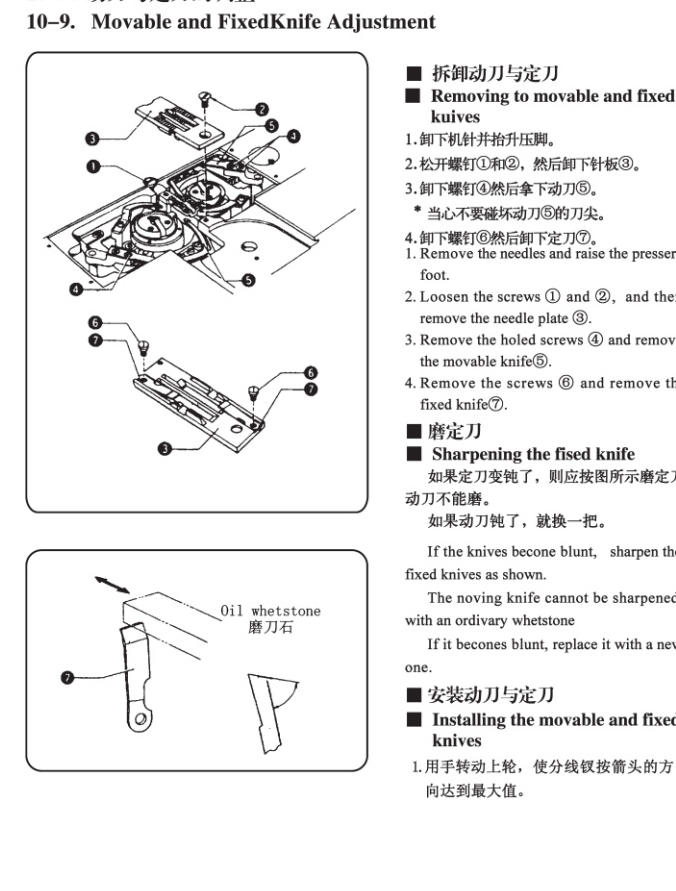
### 13. 故障排除表

[illegible]

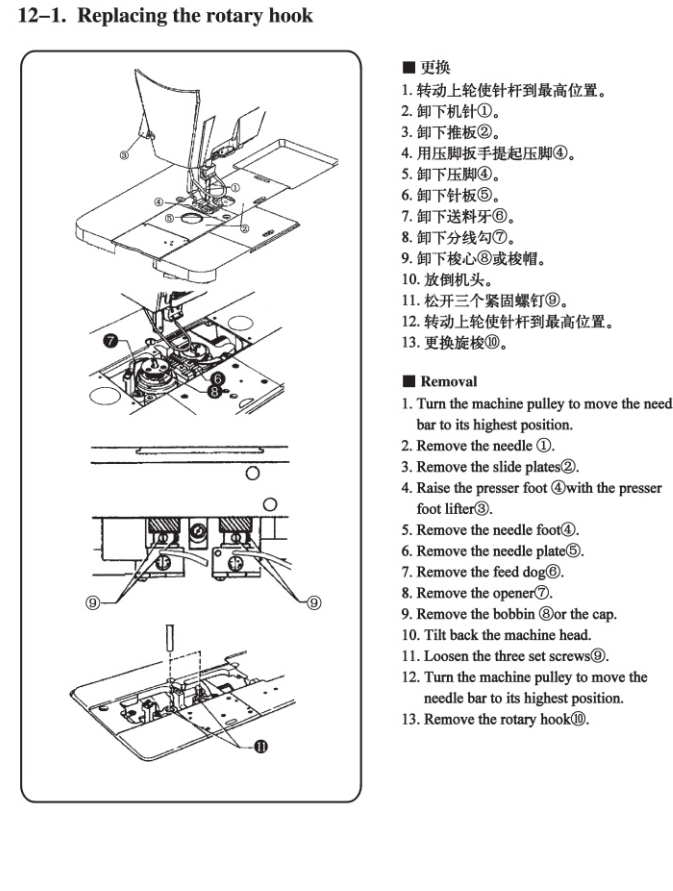
### 10-6. 机针与送料相位调节



### 10-9. 动刀与定刀的调整



### 12-1. 更換觸板



|  |  |
|--|--|
|  |  |
|--|--|

| Problem                                                                                                                   | When to check                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Page |
|---------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 1. Sewing machine<br>doesn't work.<br> | <ul style="list-style-type: none"> <li>Is it a shoulder or toe block.</li> <li>Is the power cord disconnected.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 8    |
| 2. Needle thread and bobbin thread break.                                                                                 | <ul style="list-style-type: none"> <li>Is the needle size right? Is the needle left?</li> <li>Is the needle type right? Is the needle sharp?</li> <li>Is the needle bent?</li> <li>Is the needle inserted in the needle correctly?</li> <li>Is it inserted from the thread correctly.</li> <li>Is the needle hole clean?</li> <li>Is the bobbin hole clean?</li> <li>Is the bobbin thread properly inserted?</li> <li>Is the thread too thick? Is the thread too thin?</li> <li>Is the thread too dry? Is the thread too new?</li> <li>Is the oil of the glass and metal too dry?</li> <li>Is the oil of the glass and metal too much?</li> <li>Check the rotary hook.</li> </ul> | 10   |
|                                        | <ul style="list-style-type: none"> <li>Is the needle bent, too dry or too strong or too weak?</li> <li>Adjust the upper thread tension.</li> <li>Is the needle bent, too dry or too soft or poor designed?</li> <li>Is the foot damaged? Change the foot with an ideal guideline to replace the damaged parts.</li> </ul>                                                                                                                                                                                                                                                                                                                                                         | 11   |
| 3. Sewing didn't match.                                                                                                   | <ul style="list-style-type: none"> <li>Is the needle size proper or wrong?</li> <li>Adjust for pressure foot tension.</li> <li>Adjust for the feed dog tension.</li> <li>Is the bobbin correctly inserted?</li> <li>If the bobbin is damaged, change it with an ideal guideline or replace it.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                         | 12   |

### 0-6.1縫綢密針的方法 Sewing condensed stitches

